

## PA-4084 WATER BASED DUCT SEALANT

The PA-4084 is a 100 percent solvent free product used for sealing air conditioning and heating ducts. It is an extremely fast drying, odor free, environmentally friendly product. PA-4084 is a superior bond and is U.L listed. We consider this the premium water based duct sealant.



## **APPLICATIONS**

- Sealing sheet metal joints and seams in high or low pressure duct systems.
- Sealing and seaming air passages in dryers, conditioners, and industrial air processing units.
- Closing holes and sealing screw and rivet heads in sheet metal.

## **ADVANTAGES**

- Forms an air-tight and water-tight seal which is tough and strong.
- Flexes with expansion and contraction of the sheet metal.
- Excellent bond to aluminum, galvanized sheet or stainless steel.
- Can be applied quickly by caulking gun, putty knife, trowel or heavy brush.
- Gray color blends well with either aluminum or galvanized metal.
- Adds structural strength to the flange or seam.
- Will not drip or sag.
- Mild odor.

## **PROPERTIES**

Color: Gray

Viscosity: ~100,000 cp. to 150,000 cp.

Solids: ~62%

Solvents: Cleanup with hot water while material is still wet.

Storability: 6 months in tightly closed containers, ship and store above freezing.

0°F to 190°F will not support mildew growth Service Temperature:

40°F to 100°F keep from freezing Application and Storage:

Weight per Gallon: 9 pounds per gallon

**Application Techniques:** 

Tack time: Tack free for 1 to 4 hours depending on weather conditions.

Complete drying time is 1 to 2 days at room temperature.

Non-Flammable solvent free Flammability:

Not recommended for exposed outdoor use

Color



Application Methods













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