

EZ-4719 DUCT SEALANT

This is a flammable solvent based product used for sealing air conditioning and heat ducts. EZ-4719 is a U.L listed, premium grade, reddish brown in color and is for brush applications only.



APPLICATIONS

- Sealing flanges and seams on mental air conditioning or heating duct systems.
- Sealing off sheet metal rivets or screw heads.
- Making air and water tight metal tanks, fume hoods and ventilating systems.
- High strength metal to metal bonds.

ADVANTAGES

- Forms a positive air and water tight seal.
- Bonds to galvanized metal, aluminum or steel.
- Dries rubbery to flex with metal expansion and contraction.
- High level bonds add structural strength to the flange or joint.
- Fast drying and easily applied by brush.

PROPERTIES

Composition: A nitrate rubber based adhesive that is water and oil resistant. It

> adheres extremely well to almost all metals and rubbers. Once dried it forms a though flexible adhesive or sealant. Precision EZ-4719 will not flow out after dried when mechanical pressure or flexing occurs.

Color: Reddish brown

Viscosity: 18,000 cp. to 22,000 cp. with a heavy brush application

Solids: ~48%

Solvents: Thinning – Methyl Ethyl Ketone

Clean-up - Methyl Ethyl Ketone or Lacquer Thinner

Storability: 6 months in tightly closed containers

-20°F to 200°F Service Temperature:

Application and Storage: 60°F to 80°F keep from freezing.

Weight per Gallon: 9 pounds per gallon

Application Techniques:

Tack Time: Immediately. Open Time: 15 to 20 minutes

Flammability: Non-Flammable wet. Slow-burning dry.

Coverage Per Gallon: 1/4" bead – 375 linear feet

1" flange - 1800 to 2000 linear feet

Not recommended for exposed outdoor use

Color



Application Methods













R-9115

PRECISION ADHESIVES